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ATTORNEY DOCKET NO. CONFIRMATION NO.

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/810,896	03/29/2004	Mikio Ikenishi	330-274	1100	
	590 11/02/2004		EXAMINER		
NIXON & VA	NDERHYE, PC EROAD		FALASCO,	LOUIS V	
8TH FLOOR			ART UNIT	PAPER NUMBER	
ARLINGTON,	VA 22201-4714		1773		

DATE MAILED: 11/02/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application	No.	Applicant(s)	<u> </u>			
	10/810,896		IKENISHI ET AL.				
Office Action Summary	Examiner		Art Unit				
	Louis Falas		1773				
The MAILING DATE of this communication Period for Reply	appears on the c	over sheet with the c	orrespondence addre	ss			
A SHORTENED STATUTORY PERIOD FOR RETHE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CF after SIX (6) MONTHS from the mailing date of this communication - If the period for reply specified above is less than thirty (30) days, and it is not period for reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by some any reply received by the Office later than three months after the meaned patent term adjustment. See 37 CFR 1.704(b).	DN. R 1.136(a). In no event, a reply within the statutor eriod will apply and will extatute. tatute, cause the applica	however, may a reply be tim y minimum of thirty (30) days xpire SIX (6) MONTHS from tion to become ABANDONE	nely filed s will be considered timely. the mailing date of this commi	unication.			
Status				•			
1) Responsive to communication(s) filed on 0	8 June 2004.						
	This action is non	-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
closed in accordance with the practice und							
Disposition of Claims							
4) Claim(s) 15-32 is/are pending in the application	ation.						
4a) Of the above claim(s) is/are with		deration.					
5) Claim(s) is/are allowed.			,				
6)⊠ Claim(s) <u>15-32</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction ar	nd/or election requ	uirement.					
Application Papers							
9)☐ The specification is objected to by the Exan	niner						
10) The drawing(s) filed on is/are: a)		objected to by the F	vaminor				
Applicant may not request that any objection to							
Replacement drawing sheet(s) including the cor				121(d)			
11)☐ The oath or declaration is objected to by the							
				02.			
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for fore	ign priority under	35 U.S.C. § 119(a)-	·(d) or (f).				
a)⊠ All b)□ Some * c)□ None of:							
1. Certified copies of the priority docum							
2. Certified copies of the priority documents have been received in Application No. 10/156659							
3. Copies of the certified copies of the p			d in this National Staເ	ge			
application from the International Bur	•	,					
* See the attached detailed Office action for a	list of the certified	copies not received	1.				
Attachment(s)		_					
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) 	4)		PTO-413)				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/Paper No(s)/Mail Date	(08) 5) 6)	Paper No(s)/Mail Date Notice of Informal Pa Other:	e tent Application (PTO-152)			
J.S. Patent and Trademark Office PTOL-326 (Rev. 1-04) Office	Action Summary		Part of Paper No./Mai	I Date 3			

Art Unit: 1773

PAPERS RECEIVED

The Information Disclosure Statement is acknowledged.

The preliminary amendment received June 08,2004 is acknowledged.

<u>CLAIMS</u>

The claims are 15 to 32.

ACTIONS

Statutory Basis

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Art Unit: 1773

Rejections

1. Claims 15- 29 and 32 rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over **Yamamoto et al** (US 6577472) **Yamamoto et al** teaches the magnetic information recording medium of these claims. **Yamamoto et al** teaches magnetic information recording medium comprising a magnetic recording layer formed on a glass substrate where the glass containing SiO₂, of 40 to 75% and B₂O₃ and Al₂O₃ of 2 to 45% and 0 to 40% of R'₂O in which R' is from the group Li, Na and K - see **Yamamoto et al** Table 1 and Table 3. In **Yamamoto et al** the total content of SiO₂, B₂O₃, Al₂O₃ and R'₂O is at least 90 mol%. In - **Yamamoto et al** the glass substrate having no chemical strengthened layer as also called for in claim 32-see **Yamamoto et al** col. 2 lns 34-52.

As to claims 16, 17, 18, 22, 23, 25, 26, 27(22,23) the fragility index is merely applicants measure of fracture toughness. Yamamoto et al teaches the same formulation and, noting the Vickers hardness of Table 2, teaches samples treated to have the strengths required by the claims in Yamamoto et al – col. 7 lns 60–65 through the process the though a different measure is employed is different. It would have been at least obvious to have the Yamamoto et al Tables 1 & 3 samples at these strengths. When a reference teaches a product appearing substantially identical, based on evidence or reasoning the burden shifts to applicants to show an unobvious difference. "[T]he PTO can require an applicant to prove that the prior art products do not necessarily or inherently possess

Art Unit: 1773

Rejections

1. Claims 15- 29 and 32 rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Yamamoto et al (US 6577472)

Yamamoto et al teaches the magnetic information recording medium of these claims.

Yamamoto et al teaches magnetic information recording medium comprising a magnetic recording layer formed on a glass substrate where the glass containing SiO₂, of 40 to 75% and B₂O₃ and Al₂O₃ of 2 to 45% and 0 to 40% of R'₂O in which R' is from the group Li, Na and K - see Yamamoto et al Table 1 and Table 3. In Yamamoto et al the total content of SiO₂, B₂O₃, Al₂O₃ and R'₂O is at least 90 mol%. In - Yamamoto et al the glass substrate having no chemical strengthened layer as also called for in claim 32-see Yamamoto et al col. 2 lns 34-52.

As to claims 16, 17, 18, 22, 23, 25, 26, 27(22,23) the fragility index is merely applicants measure of fracture toughness. Yamamoto et al teaches the same formulation and teaches noting the Vickers hardness of Table 2 and how samples are treated in Yamamoto et al + o e - col. 7 lns 60-65 having the strengths required by the claims through the process the Yamamoto et al glass, such as those of Tables 1 & 3, may be treated - even though a different measure is employed. When a reference teaches a product appearing substantially identical, based on evidence or reasoning the burden shifts to applicants to show an unobvious difference. "[T]he PTO can require an applicant to prove that the prior art products do not necessarily or inherently possess the characteristics of his [or

Art Unit: 1773

her] claimed product. Whether the rejection is based on inherency' under 35 U.S.C. 102, on prima facie obviousness' under 35 U.S.C. 103, jointly or alternatively, the burden of proof is the same...[footnote omitted]." *In re Fitzgerald*, 619 F.2d 67, 70, 205 USPQ 594, 596 (CCPA 1980) (quoting *In re Best*, 562 F.2d 1252, 1255, 195 USPQ 430, 433-34 (CCPA 1977)).

Alternatively Yamamoto et al points out that the glass substrate is strong and could be strengthen as needed – see Yamamoto et al col. 2 ln 23 – 32. The specific extent would have been an obvious matter of routine optimization or design choice in order to have a recording medium that is sufficiently reliable - Yamamoto et al col. 1 lns 13-15.

As to claims 28 and 29 Yamamoto et al does not recite a Young's Modulus for the claimed glass in the recording medium. Yamamoto et al does have the same formulation as applicants and points out that the glass substrate is strong and could be strengthen as needed – see Yamamoto et al col. 2 ln 23 – 32. The specific extent would have been an obvious matter of routine optimization or design choice in order to have a recording medium that is sufficiently reliable - Yamamoto et al col. 1 lns 13-15.

2. Claims 28 and 29 are rejected under 35 U.S.C. 103(a) as being unpatentable over **Yamamoto et al** as applied to claims 15- 29 and 32 above, alone or further in view of **Fukushima et al** (US 2002/0055017).

Yamamoto et al as applied above does not recite a Young's Modulus for the claimed glass in the recording medium. However Fukushima et al points out the glass

Art Unit: 1773

substrates for magnetic recording medium optimally have the Young's Modulus of the instant claims (Fukushima et al see paragraph [0082]).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to adopt the Young's Modulus as shown by Fukushima et al in recording media of Yamamoto et al for the purpose of sufficient workability and rigidity in the magnetic recording medium substrate. One skilled in the art would have been motivated to adopt Fukushima et al with the expectation of increasing rigidity and impact resistance of the recording media see Fukushima et al paragraph [0005].

3. Claim 30 is rejected under 35 U.S.C. 103(a) as being unpatentable over

Yamamoto et al as applied to claims 15- 29 and 32 above, and further in view of Saito et al (US 6475599)

Yamamoto et al as applied above does not recite glass having a region were the viscosity of at least 1 Pa in a range equivalent to the liquidus temperature of the glass for the claimed glass in the recording medium. However Saito et al teaches adjusting the viscosity in a range equivalent to the liquidus temperature as a matter of optimizing the meltabity and heightening the rate of polishing particularly when including compounds such as Na₂O as in the present claimed invention – see col. 9 lns 9 – 18 of Saito et al.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to adopt the liquidus temperature as shown by **Saito et al** in

Art Unit: 1773

recording media of **Yamamoto et al** for the purpose of improving meltabity and polishing magnetic recording medium substrate. One skilled in the art would have been motivated to adopt the admissions of prior art with the expectation of optimizing the meltabity and heightening the rate of polishing of the recording media and removing inconsistencies in the substrate see **Saito et al** col. 2 lns 30-34.

4. Claim 31 is rejected under 35 U.S.C. 103(a) as being unpatentable over

Yamamoto et al as applied to claims 15- 27 above, and further in view of **Zou et al** (US 6627565).

Yamamoto et al as applied to claims 15- 27 above does not recite a thermal expansion for the claimed glass in the recording medium. However Zou et al points out the convention for glass substrates for magnetic recording medium to have the thermal expansion in the range claimed (see col. 3 lns 1 and 11 of Zou et al). It would have been obvious to one having ordinary skill in the art at the time the invention was made to adopt the thermal expansion in the range as shown by Zou et al in recording media of Yamamoto et al for the purpose of sufficient workability and in the magnetic recording medium substrate. One skilled in the art would have been motivated to adopt the admissions of prior art with the expectation of increasing the smoothness of the substrate for a recording media see Zou et al col. 1 lns 15-20.

Page 7

CONCLUSION

The claims are to.

- No claim has been allowed.
- Information Disclosure Statement has been received.

INQUIRES

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Louis Falasco whose telephone number is (571)272-1507. The examiner can normally be reached on M-F 10:30 - 7:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Deborah D. Jones can be reached on (571)272-1535. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



LF 10/04

Art Unit: 1773

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LF 10/04

> STEVAN A. REŠAN PRIMARY EXAMINER